

MACHINES WITH SUPPORT PADS NOT ADAPTED FOR LEG KITS

EH030 PART NUMBER: SBEHL030

EH040 PART NUMBER: SBEHL040

SAFETY INSTRUCTIONS



WARNING i

INSPECTION ROUTINES, MAINTENANCE OR REPAIR

- The actions described in these instructions are strictly reserved for Service Technicians who have been authorized by the manufacturer. Any actions carried out by personnel who are unauthorized by the manufacturer will be considered to be improper and will result in the automatic void of washer's warranty.
- The manufacturer will not accept responsibility for any physical and/or material damage caused by actions taken by unauthorized personnel.
- Compliance with the safety warnings listed in the Installation Manual is obligatory; check them before servicing the washer.
- Avoid carrying out any course of action on the machine without having first carefully read the washer's installation and operating manuals, paying special attention to the safety instructions.
- Making inspections, maintenance or repairs without taking safety measures or having the necessary technical competence can cause **ELECTRICAL SHOCK OR SERIOUS ACCIDENTS**.

When the kit is to be fitted to previously installed washers:

- **COMPLETELY** disconnect the machine from the original power source and check for accidental reconnection. **MOVING THE ON SWITCH TO THE OFF POSITION IS NOT SUFFICIENT**
- Disconnect the electrical connection from the external dosing to the washer. These circuits are independent of the supply to the washer.
- Wait a minimum of (5) five minutes after disconnection to ensure the elimination of residual voltage within the machine.
- Close and mechanically interlock the water supply valves and check that machine has **COMPLETELY** drained, parts have cooled down and that no pieces are in movement through inertia

Failure to comply with this warning may result in serious injury.

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1. PREPARATION

The machines which haven't been designed to take the pedestal assembly Kit won't have the two M8 threaded drill holes in each of the four feet (base supports). In this case, the feet have to be replaced by another, ready prepared version.

Required tools and accessories.

DISASSEMBLY / ASSEMBLY	TOOLS
Covers	Torx 25 screwdriver 10mm spanner and a 10mm pipe wrench.
To raise and block the machine	Crowbar approx. 800mm (approx. 30 inch) 18 wooden pieces approx. 2cm thick (1inch) 2 solid wooden blocks approx. 10 cm thick (4 inch)
Base support attachment	Offset socket wrench 13mm. 5mm Allen spanner Torx 25 screwdriver

Pedestal kit parts

DESCRIPTION	QUANTITY
Base support	4
Base support attachment	4
Front cover attachment	1
Hex head Bolts Din933-8.8 yellow zinc plated. M8X15	8
T25 pan head screw M6X15 Ar.18estr.	2
Grower washer Din 127A8	8
Washer 14X6X2	2

2. PEDESTAL ASSEMBLY KIT EH030 Part Number 796821 EH040 Part Number 796813

- Open the locks which secure the top panel and remove from the washer.
- Remove the 2 screws **A**, loosen the 7 screws **B** and remove the profile plate and the bottom centre panel.
- Remove the 2 screws **C** and remove the control panel profile.
- Disconnect the 2 wires from microswitch **D**, (as shown in fig. 1), remove the 2 screws from the front cover fixing **E** and remove. Remove the 4 screws **F** and remove the side covers. (fig. 1).



- Remove all the mounting screws from the main rear panel **A**. To remove the panel first push upwards and then pull from the bottom.
- Remove the 2 screws **C** which secure the drain sleeve to the bottom rear panel.
- Remove bracket **D** which secures the bearing housing drainpipe.
- Remove all the screws from the bottom rear panel **B** and remove the panel (*fig. 2*).



fig. 2

Warning: Exercise great caution throughout this operation.

- With the aid of a crowbar raise the front of the machine base off the floor. Position a piece of wood approximately 2cm thick (1 inch) beneath one of the machine base supports.
- Repeat the exercise, this time at the other end of the front of the machine base.
- Next, place a piece of wood beneath the crowbar, raise the machine and insert the second piece of wood beneath the machine. Repeat the operation at the other end. Repeat the exercise until the gap between the base of the machine and the floor measures at least 13cm. (5 inches)
- Measurement of the pieces of wood used 15X10X2cm (6X4X1inch) (*fig.3*)



fig. 3

Most important

- Once the front of the machine base is raised it is essential, for safety, to wedge a solid block of wood beneath each side of the machine (*fig. 4*).

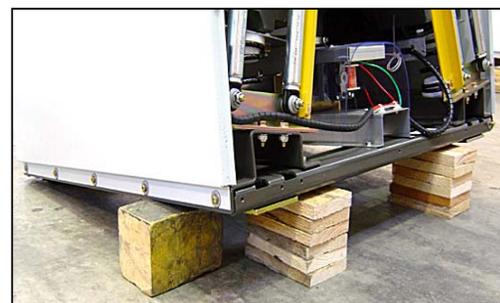


fig. 4

- Remove the 4 M8X25 screws which fix the support base to the machine base using a 13mm offset socket wrench and a 5mm Allen spanner and then remove the support base (*fig.5*).
- Fix the new support base. Place the new support foot in position: the threaded holes should be facing towards the outside of the machine and the countersunk housings towards the bottom (*fig. 6*). Fix with 4 M8X25 screws
- Correctly position the base support attachment in line with the threaded drill hole **A** on the front of the machine. Secure the base support attachment with two M8X15 Hex head bolts and two A8 Grower washers (*fig. 7*).
- Repeat the operation with the other base support.



fig. 5

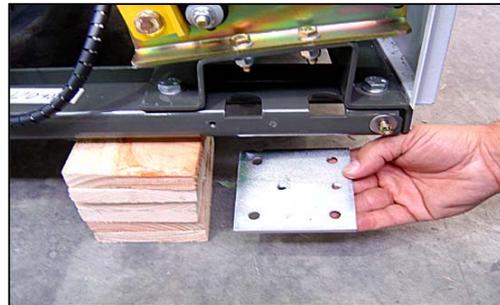


fig. 6

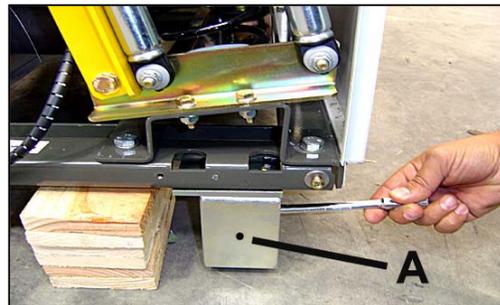


fig.7

- Once the two base support attachments are fitted raise the machine base once again with the crowbar and remove the solid wood safety blocks.
- Next remove the pieces of wood one by one from beneath the machine base, alternating from between one side of the machine base to the other (*fig. 8*).
- Raise the machine at the rear and repeat the same steps to fix the rear base support attachments.



fig. 8

- Assemble the two front covers.
- Fix the control panel profile in place and replace the top cover.
- Fix the front panel fixing and connect the microswitch wires.
- Fix the bottom front panel and the profile plate (fig. 9).



fig. 9

- Position the base profile plate and attach the plate with two M6X15 screws and two washers (fig. 10).



fig. 10